## HIGHEST QUALITY AND SAFE PROCESSING



# ENGINEERING HIGHLIGHTS SILICONE RUBBER IN KRAUSSMAFFEI QUALITY

Silicone rubber lends itself to a wide variety of uses. Thanks to its many different characteristics, it offers ideal solutions for the most varied applications.

KraussMaffei product portfolio includes machines and lines designed for the extrusion of solid silicone rubber hoses and profiles. Engineering and construction of such machinery require in-depth material know-how and extensive manufacturing expertise. This is why only highly innovative and well-experienced companies are successful in this sector. KraussMaffei machinery meets the most exacting requirements in the extrusion and vulcanization of premium-quality hoses and profiles.

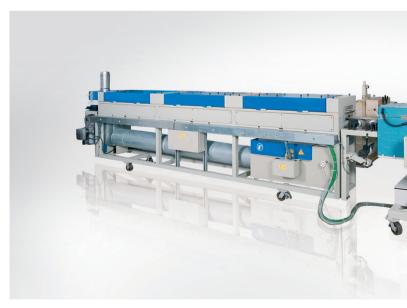
Highly qualified project teams and well equipped trial facilities make KrausMaffei an ideal partner for silicone rubber processing – right from the development stage throughout the actual production process.

### Boosting your competitive edge and business success!

KraussMaffei extruders are equipped with an innovative cooling system to give maximum output rates when processing solid silicone rubber. This ensures that the rubber temperature is kept below the peroxide decomposition temperature and premature material cross-linking is avoided.



Extruder for silicone rubber processing



### DESIGN FEATURES ENGINEERING HIGHLIGHTS

### Extruder

- Extruder sizes of 30–120 mm screw feeder diameter and with an L/D-ratio of 10, other extruder sizes and lengths on request
- Screw feeder geometries with high intake volume tailored to the processing of silicone rubber
- Barrel, screw feeder, die, feed zone and feed roll are all cooled to maximize output rates

### Shock module

- Pre-vulcanization at temperatures of up to 600°C by means of black body ceramic infrared heaters or short-wave infrared radiators
- Contactless material passage to avoid damage to the product outside

### Hot-air channels

- Short heating times, direct heating of the channel air
- Precise product transport using mesh steel conveyor belts
- Conveying speed controlled in a range between 0.5 and 30 m/min, higher speeds are optionally available
- Easy access
- Recovery and re-use of generated heat



Shock module



Extrusion line for the production of silicone hoses



Unwinder with cutting unit



### Profile line

The profile line can be designed horizontally as well as vertically. The alignment of the shock module is essentially based on the profile geometry.

As a system supplier, KraussMaffei offers all the components of an extrusion line, starting with feeders, extruders, shock modules, hot-air channels, cooling sections, take-off devices and final assembly.







**KRAUSSMAFFEI –**PIONEERING PLASTICS



### Extensive expertise from a single supplier

KraussMaffei is one of the world's leading manufacturers of machinery and systems for producing and processing plastics and rubber. Our brand has been synonymous with cutting-edge technology for over 180 years. Our product range includes all technologies in injection molding, extrusion and reaction process machinery. KraussMaffei has a unique selling proposition in the industry as a result. By drawing on our proven innovative capacity, we can guarantee our customers sustained additional value over their entire value-adding chain through our standardized and individual product, process, digital and service solutions. The range of our products and services allows us to serve customers in

many sectors including the automotive, packaging, medical and construction industries. We also supply manufacturers of electrical and electronic products and household appliances.

### At your service all over the world

KraussMaffei is represented all over the world. Subsidiaries provide you with support in the countries shown in light blue. Our sales and service partners take care of you in the regions shown in white.

You can find all contact information at www.kraussmaffei.com

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DISCOVER OUR EXTRSUION LINES FOR SILICONE PROCESSING



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